

**FORM U-1A MANUFACTURERS' DATA REPORT FOR PRESSURE VESSELS**  
 (Alternate Form for Single Chamber, Completely Shop-Fabricated Vessels Only)  
 as required by the provisions of the ASME Code rules, Section VIII, Division 1

1. Manufactured and certified by Tomco Equipment Company, 3340 Rosebud Road, Snellville, GA 30278  
(name and address of manufacturer)

2. Manufactured for Stock  
(name and address of purchaser)

3. Location of installation \_\_\_\_\_  
(name and address)

4. Type: Horizontal 1657 60T-56 1657 1986  
(horiz. or vert., tank) (mfr's serial no.) (CRN) (drawing no.) (Nat'l Bd no.) (year built)

5. The chemical and physical properties of all parts meet the requirements of material specifications of the ASME BOILER AND PRESSURE VESSEL CODE. The design, construction and workmanship conform to ASME Code, Section VIII, Division 1: 1983  
(year)  
Winter 1985 (Code Case no.) \_\_\_\_\_  
(add'l. date) (special service per UG 120(d))

6. Shell: SA-612 .6875 -0- 6' 6" 58' 0"  
(mat'l spec no., grade) (nom thickness (in)) (corr allow (in)) (dia ID (ft & in)) (length overall) (ft & in))

7. Seams: wld,dbl butt Full 100 wld,dbl butt Full 8  
(long (welded, dbl, angl lap, butt)) (RT (spot or full)) (eff. (%)) (HT temp (°F)) (time (hr)) (girth (welded, dbl, angl, lap, butt)) (RT (spot, partial, or full)) (no of courses))

8. Heads: (a) SA-612 (b) SA-612  
(mat'l spec no., grade) (mat'l spec no., grade)

|     | Location (top, bottom, ends) | Minimum Thickness | Corrosion Allowance | Crown Radius | Knuckle Radius | Elliptical Ratio | Conical Apex Angle | Hemispherical Radius | Flat Diameter | Side to Pressure (convex or concave) |
|-----|------------------------------|-------------------|---------------------|--------------|----------------|------------------|--------------------|----------------------|---------------|--------------------------------------|
| (a) | End                          | .677              | -0-                 |              |                | 2:1              |                    |                      |               | Concave                              |
| (b) | End                          | .677              | -0-                 |              |                | 2:1              |                    |                      |               | Concave                              |

If removable, bolts used (describe other fastenings) \_\_\_\_\_  
(mat'l, spec no., gr, size, no)

9. MAWP: 350 at max temp 200 Min temp \_\_\_\_\_ Hydro. ~~XXXXXX~~ test pressure 525  
(psi) (°F) (when less than -20°F) (psi)

10. Nozzles, inspection and safety valve openings:

| Purpose (inlet, outlet, drain, etc) | No    | Dia or Size          | Type   | Mat'l   | Nom Thickness | Reinforcement Mat'l | How Attached | Location |
|-------------------------------------|-------|----------------------|--------|---------|---------------|---------------------|--------------|----------|
|                                     | 2/2/2 | 1 1/2" / 1" / 1 1/2" | Nozzle | SA-106B | Sched 80      | Inherent            | Welded       |          |
|                                     | 2/4/1 | 1 1/2" / 2" / 4"     | "      | "       | "             | "                   | "            |          |
| Safety                              | 1     | 3"                   | "      | "       | "             | "                   | "            |          |
| Inspection                          | 1     | 12x16                | Manway | SA-106C | 1"            | "                   | "            | Head     |

11. Supports: Skirt No Lugs 2 Legs -0- Other 2 Saddles Attached Welded to vessel  
(yes or no) (no) (describe) (where & how)

12. Remarks: Manufacturers' Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of the report: \_\_\_\_\_  
(name of part, item number, mfr's name and identifying stamp)

60 ton CO<sub>2</sub> Storage Vessel (E)

For Non-Corrosive Service

**CERTIFICATE OF SHOP COMPLIANCE**

We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME Code for Pressure Vessels, Section VIII, Division 1. "U" Certificate of Authorization no. 16858 Expires 8-10-1987.  
 Date 5-5-86 Name Tomco Equipment Company Signed M.A. Bradlyn  
(manufacturer) (representative)

**CERTIFICATE OF SHOP INSPECTION**

Vessel constructed by Tomco Equipment Company at Snellville, Georgia  
 I, the undersigned, holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors and the state or province of Georgia and employed by Commercial Union Insurance Company  
 of Boston, MA have inspected the component described in this Manufacturers' Data Report on 4/25, 28, 30 <sup>19</sup> 86 and state that to the best of my knowledge and belief, the manufacturer has constructed this pressure vessel in accordance with the ASME Code Section VIII, Division 1. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel described in the Manufacturers' Data Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. PAWC2624/  
 Date 5/2 1986 Signed R.L. Fawcetts Commissions NB6816/IN865/OH Comm/GA108  
(Inspector) (National Board (incl endorsements) state prov and no)